



ETA-Danmark A/S
Göteborg Plads 1
DK-2150 Nordhavn
Tel. +45 72 24 59 00
Fax +45 72 24 59 04
Internet www.etadanmark.dk

Authorised and notified according
to Article 29 of the Regulation (EU)
No 305/2011 of the European
Parliament and of the Council of 9
March 2011

MEMBER OF EOTA



European Technical Assessment ETA-14/0137 of 2020/02/28

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

BRISTA Post bases

Product family to which the above construction product belongs:

Three-dimensional nailing plate (Post bases for the support of timber columns and posts as load-bearing elements)

Manufacturer:

Franz Brinkmann GmbH
Oesterweg 16
DE 59469 Ense-Höingen
Tel. +49 (0) 29 38 / 97 70 - 0
Fax +49 (0) 29 38 / 97 70 - 77
Internet www.brista.de

Manufacturing plant:

Franz Brinkmann GmbH
Oesterweg 16
DE 59469 Ense-Höingen

This European Technical Assessment contains:

26 pages including 2 annexes which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:

Guideline for European Technical Approval (ETAG) No. 015 Three Dimensional Nailing Plates, April 2013, used as European Assessment Document (EAD).

This version replaces:

The ETA with the same number issued on 2014-06-13

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (excepted the confidential Annex(es) referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product and intended use

Technical description of the product

The post bases are made from 4,0 mm to 8,0 mm thick steel plates in combination with reinforcing bars. The post bases are produced from steel grade S235JR according to EN 10025-2 with minimum characteristic yield strength of $R_e = 235 \text{ N/mm}^2$ and minimum characteristic tensile strength of $R_m = 360 \text{ N/mm}^2$ and from stainless steel according to EN 10088-2 with minimum characteristic yield strength of $R_{p0,2} = 220 \text{ N/mm}^2$ and minimum characteristic tensile strength of $R_m = 520 \text{ N/mm}^2$. The reinforcing bars are produced from steel grade B 500 A according to EN 10080 with minimum characteristic yield strength of $R_{eH} = 500 \text{ N/mm}^2$.

For the connections with metal fasteners bolts $\varnothing 10,0$ and $\varnothing 12,0$ mm (S235) and screws $\varnothing 10,0$ (S235) according to EN 14592 (DIN 571 and thread according to DIN 7998) are used.

The post bases are generally made with tolerances according to EN ISO 2768-1. Dimensions below tolerances according to EN ISO 2768-1 are specified in the drawings.

Dimensions are shown in Annex A and B.

2 Specification of the intended use in accordance with the applicable EAD

The intended use of the post bases is the support of timber columns and posts as load-bearing elements, where requirements for mechanical resistance and stability and safety in use in the sense of the Basic Works Requirements 1 and 4 of Regulation (EU) 305/2011 shall be fulfilled.

The static and kinematical behaviour of the timber members or the supports shall be as described in Annex B.

The timber posts may be of solid timber of strength class C24 or better according to EN 338. Minimum dimensions for the post have to be considered (Annex A).

The post base shall be installed as pictured in the drawings. The cross-section of the timber column shall

be positioned centrally and with the end grain plane on the base plate. Some post bases may have a clearance between the end grain of the timber post and the base plate of the post base due to constructive wood preservation (distance e given in Annex A).

The maximum distance between the foundation and the base plate of the post base is given in Annex A, table A.1.

Annex B states the load-carrying capacities of the post bases for solid timber of strength class C24 according to EN 338:2009. The design of the connections shall be in accordance with Eurocode 3 and Eurocode 5 or a similar national code. The anchorage of the post base in the foundation and imperfections exceeding the assumptions in Eurocode 5, 5.4.4 are not part of this ETA.

The post bases are for use in timber structures subject to the service classes 1, 2 and 3 of Eurocode 5 and for connections subject to static or quasi-static loading. The corrosion protection is given by hot-dip zinc coating with a minimum thickness of $55 \mu\text{m}$ according to EN 1461:2009 or stainless steel. The metal fasteners must also have a zinc coating for the intended use in service class 3 of EN 1995-1-1 (zinc coating Fe/Zn 25c according to EN ISO 2081:2008).

The scope of the post bases regarding resistance to corrosion shall be defined according to national provisions that apply at the installation site considering environmental conditions and in conjunction with the admissible service conditions according to EN 1995-1-1 and the admissible corrosivity category as described and defined in EN ISO 12944-2

The provisions made in this European Technical Assessment are based on an assumed intended working life of the post bases brackets of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

Characteristic	Assessment of characteristic
3.1 Mechanical resistance and stability*) (BWR1)	
Characteristic load-carrying capacity	See Annex B
Stiffness	No performance assessed
Ductility in cyclic testing	No performance assessed
3.2 Safety in case of fire (BWR2)	
Reaction to fire	The post bases are made from steel classified as Euroclass A1 in accordance with EN 13501-1 and Commission Delegated Regulation 2016/364
3.3 Hygiene, health and the environment (BWR3)	
No performance assessed	
3.7 Sustainable use of natural resources (BWR7)	
No performance assessed	
3.8 General aspects related to the performance of the product	
The post bases have been assessed as having satisfactory durability and serviceability when used in timber structures using the timber species described in Eurocode 5 and subject to the conditions defined by service class 1 and 2	
Identification	See Annex A

*) See additional information in section 3.9 – 3.12.

3.9 Methods of verification

Safety principles and partial factors

The characteristic load-carrying capacities are based on the characteristic values of the connections with metal fasteners, the steel components and the timber post.

In the case of timber failure or failure of the metal fasteners, the design values shall be calculated according to EN 1995-1-1 by dividing the characteristic values of the load-carrying capacities by different partial factors for the strength properties, and in addition multiplied with the coefficient k_{mod} , in allowance with the load duration class and the service class.

In the case of steel failure, the design value shall be calculated according to EN 1993-1-1 by reducing the characteristic values of the load-carrying capacity with different partial factors.

The design value of the load-carrying capacity is the smaller value of all load-carrying capacities:

$$F_{Rd} = \min \left\{ \frac{k_{mod} \cdot F_{Rk,T}}{\gamma_{M,T}}; \frac{F_{Rk,S}}{\gamma_{Mi,S}} \right\}$$

3.10 Mechanical resistance and stability

See Annex B for the characteristic load-carrying capacity in the different directions F_1 to F_5 for solid timber of strength class C24 according to EN 338:2009. Using the load-carrying capacities of the post bases, the specifications in Annex A must be fulfilled. The end grain of the timber post must in general be plane on the base plate of the post base. Some post bases may have a clearance between the end grain of the timber post and the base plate of the post base due to constructive wood preservation (distance e given in Annex A).

The characteristic capacities of the post bases are determined by calculation according to Eurocode 3 and Eurocode 5. They should be used for designs in accordance with Eurocode 3 and Eurocode 5 or a similar national code.

No performance has been determined in relation to ductility of a joint under cyclic testing. The contribution to the performance of structures in seismic zones, therefore, has not been assessed.

No performance has been determined in relation to the joint's stiffness properties - to be used for the analysis of the serviceability limit state.

No performance has been determined in relation to the anchorage of the post bases in the foundation. It must be checked by the designer of the structure to ensure it is not less than the post base capacity and, if necessary, the post base capacity reduced accordingly. Therefore the specifications for the lever arms e_{F_2/F_3} (for load case $F_2 /$

F_3) and e_{F_4/F_5} (for load case F_4 / F_5) in annex A have to be considered. The lever arm is the distance between the top edge of the foundation and the load.

3.11 Aspects related to the performance of the product

3.11.1 Corrosion protection in service class 1, 2 and 3.

In accordance with ETAG 015 the post bases are produced from steel grade S235JR according to EN 10025-2 with minimum characteristic yield strength of $R_e = 235 \text{ N/mm}^2$ and minimum characteristic tensile strength of $R_m = 360 \text{ N/mm}^2$ and from stainless steel according to EN 10088-2 with minimum characteristic yield strength of $R_{p0,2} = 220 \text{ N/mm}^2$ and minimum characteristic tensile strength of $R_m = 520 \text{ N/mm}^2$. The reinforcing bars are produced from steel grade B 500 A according to EN 10080 with minimum characteristic yield strength of $R_{eH} = 500 \text{ N/mm}^2$

The post bases are coated with hot-dip zinc coating with a minimum thickness of $55 \mu\text{m}$ or made from stainless steel.

3.12 General aspects related to the use of the product

The angle brackets are manufactured in accordance with the provisions of this European Technical Assessment using the manufacturing processes as identified in the inspection of the plant by the notified inspection body and laid down in the technical documentation

The nailing pattern used shall be either the maximum or the minimum pattern as defined in Annex A.

The following provisions apply:

- The timber post
 - shall be restrained against rotation, and supported at the lower and upper end
 - shall be strength class C24 according to EN 338 or better,
 - shall be free from wane in the post base
 - must fulfil the requirements regarding minimum dimensions (see Annex A)
 - end grain must in general be plane on the base plate of the post base; some post bases may have a distance between the end grain of the timber post and the base plate of the post base due to constructive wood preservation (distance e , see Annex A)
- The post base shall be installed centrally in the cross-section of the timber column.
- The actual end bearing capacity of the timber member to be used in conjunction with the post

base is checked by the designer of the structure to ensure it is not less than the post base capacity and, if necessary, the post base capacity reduced accordingly.

- There are no specific requirements relating to preparation of the timber members.
- The anchorage of the post base in the foundation is not part of this ETA. It must be checked by the designer of the structure to ensure it is not less than the post base capacity and, if necessary, the post base capacity reduced accordingly. Therefore, the specifications for the lever arms $e_{F2/F3}$ (for load case F_2 / F_3) and $e_{F4/F5}$ (for load case F_4 / F_5) in Annex A have to be considered. The lever arm is the distance between the top edge of the foundation and the load.

The execution of the connection shall be in accordance with the assessment holder's technical literature.

4 Attestation and verification of constancy of performance (AVCP)

4.1 AVCP system

According to the decision 97/638/EC of the European Commission¹, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 2+.

5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE marking.

Issued in Copenhagen on 2020-02-28 by



Thomas Bruun
Manager, ETA-Danmark

Annex A
Product details and definitions

Table A.1 Specifications of the post bases

Type	Post base				Post		Distances			
	Article No.	Size	Fastener		min b	min h	max e	max a	e _{F2/F3}	e _{F4/F5}
		[mm]	Bolt	Screw	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
H-Shape 600-60-6	013521	71	2 x Ø12,0	-	71	96	10	50	195	70
	013522	81	2 x Ø12,0	-	81	96	10	50	195	70
	013523	91	2 x Ø12,0	-	91	96	10	50	195	70
	013524	101	2 x Ø12,0	-	101	96	10	50	195	70
	013525	111	2 x Ø12,0	-	111	96	10	50	195	70
	013526	116	2 x Ø12,0	-	116	96	10	50	195	70
	013527	121	2 x Ø12,0	-	121	96	10	50	195	70
	013528	141	2 x Ø12,0	-	141	96	10	50	195	70
H-Shape 600-60-5	013529	71	2 x Ø12,0	-	71	96	10	50	195	66
	013530	81	2 x Ø12,0	-	81	96	10	50	195	66
	013531	91	2 x Ø12,0	-	91	96	10	50	195	66
	013532	101	2 x Ø12,0	-	101	96	10	50	195	66
	013533	111	2 x Ø12,0	-	111	96	10	50	195	66
	013534	116	2 x Ø12,0	-	116	96	10	50	195	66
	013535	121	2 x Ø12,0	-	121	96	10	50	195	66
	013536	141	2 x Ø12,0	-	141	96	10	50	195	66
H-Shape 800-60-6	013537	91	2 x Ø12,0	-	91	96	10	100	245	86
	013538	101	2 x Ø12,0	-	101	96	10	100	245	86
	013539	111	2 x Ø12,0	-	111	96	10	100	245	86
	013540	116	2 x Ø12,0	-	116	96	10	100	245	86
	013541	121	2 x Ø12,0	-	121	96	10	100	245	86
	013542	141	2 x Ø12,0	-	141	96	10	100	245	86
H-Shape 800-60-5	013543	91	2 x Ø12,0	-	91	96	10	100	245	83
	013544	101	2 x Ø12,0	-	101	96	10	100	245	83
	013545	111	2 x Ø12,0	-	111	96	10	100	245	83
	013546	116	2 x Ø12,0	-	116	96	10	100	245	83
	013547	121	2 x Ø12,0	-	121	96	10	100	245	83
	013548	141	2 x Ø12,0	-	141	96	10	100	245	83
H-Shape 800-80-8	013549	91	2 x Ø12,0	-	91	96	10	100	245	98
	013550	101	2 x Ø12,0	-	101	96	10	100	245	98
	013551	111	2 x Ø12,0	-	111	96	10	100	245	98
	013552	116	2 x Ø12,0	-	116	96	10	100	245	98
	008933	121	2 x Ø12,0	-	121	96	10	100	245	98
	008934	141	2 x Ø12,0	-	141	96	10	100	245	98
	008935	161	2 x Ø12,0	-	161	96	10	100	245	98
H-Shape 1000-80-8	001129	115	2 x Ø12,0	-	115	96	10	150	290	120

Continuation of table A.1 Specifications of the post bases

Post base					Post		Distances			
Type	Article No.	Size	Fastener		min b	min h	max e	max a	e _{F2/F3}	e _{F4/F5}
		[mm]	Bolt	Screw	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
H-Shape 600-60-5 V2A	001152	91	2 x Ø12,0	-	91	96	10	50	195	63
L-Shape	013553	75	-	2 x Ø10,0	75	80	-	50	-	-
U-Shape h = 200 mm	013554	71	-	4 x Ø10,0	71	115	-	50	140	56
	013555	81	-	4 x Ø10,0	81	115	-	50	140	56
	013556	91	-	4 x Ø10,0	91	115	-	50	140	56
	013557	101	-	4 x Ø10,0	101	115	-	50	140	56
	013558	111	-	4 x Ø10,0	111	115	-	50	140	56
	013559	116	-	4 x Ø10,0	116	115	-	50	140	56
	013560	121	-	4 x Ø10,0	121	115	-	50	140	56
	013561	141	-	4 x Ø10,0	141	115	-	50	140	56
U-Shape h = 250 mm	001144	71	-	4 x Ø10,0	71	115	-	50	140	63
	001145	81	-	4 x Ø10,0	81	115	-	50	140	63
	001146	91	-	4 x Ø10,0	91	115	-	50	140	63
	001147	101	-	4 x Ø10,0	101	115	-	50	140	63
	002504	121	-	4 x Ø10,0	121	115	-	50	140	63
	001148	141	-	4 x Ø10,0	141	115	-	50	140	63
U-Shape h = 400 mm	001139	71	-	4 x Ø10,0	71	115	-	100	190	113
	001140	81	-	4 x Ø10,0	81	115	-	100	190	113
	002527	91	-	4 x Ø10,0	91	115	-	100	190	113
	002528	101	-	4 x Ø10,0	101	115	-	100	190	113
	001141	121	-	4 x Ø10,0	121	115	-	100	190	113
	001142	141	-	4 x Ø10,0	141	115	-	100	190	113
post base to bolt down	001171	71	2 x Ø10,0	-	71	80	10	-	185	39
	001172	81	2 x Ø10,0	-	81	80	10	-	185	39
	001173	91	2 x Ø10,0	-	91	80	10	-	185	39
	001174	101	2 x Ø10,0	-	101	80	10	-	185	39
	013562	111	2 x Ø10,0	-	111	80	10	-	185	39
	013563	116	2 x Ø10,0	-	116	80	10	-	185	39
	001176	121	2 x Ø10,0	-	121	80	10	-	185	39
	013564	141	2 x Ø10,0	-	141	80	10	-	185	39

Table A.2 Specifications of the metal fasteners according to EN 14592

Fastener type	Size			Material	Finish
	Diameter	Length	Threaded length		
Screws	10,0 mm	min 60 mm	min 40 mm	$f_{u,k} \geq 360 \text{ N/mm}^2$	Galvanic zinc coating or stainless steel
Bolts	10,0 mm ; 12,0 mm			$f_{u,k} \geq 360 \text{ N/mm}^2$	Galvanic zinc coating or stainless steel

The load-carrying-capacities of the metal fasteners were calculated according to Eurocode 5 for lateral loads. The contribution to the load-carrying capacity due to the rope effect was considered according to Eurocode 5.

Annex B
Characteristic load-carrying capacities

Table B.1 Characteristic load-carrying capacities for post bases $F_{i,Rk}$ [kN]

Post base			F ₁ (Compression)			F ₁ (Tension)		F ₂ /F ₃			F ₄ /F ₅	
Type	Article No.	Size [mm]	Timber	Steel		Timber	Steel	Timber	Steel		Timber	Steel
H-Shape 600-60-6	013521	71	31,2	102	146	31,2	146	7,90	-	11,5	4,42	3,45
	013522	81	31,2	102	146	31,2	146	9,02	-	11,5	4,42	3,45
	013523	91	31,2	102	146	31,2	146	10,1	-	11,5	4,42	3,45
	013524	101	31,2	102	146	31,2	146	11,2	-	11,5	4,42	3,45
	013525	111	31,2	102	146	31,2	146	12,4	-	11,5	4,42	3,45
	013526	116	31,2	102	146	31,2	146	12,9	-	11,5	4,42	3,45
	013527	121	31,2	102	146	31,2	146	13,5	-	11,5	4,42	3,45
	013528	141	31,2	102	146	31,2	146	15,7	-	11,5	4,42	3,45
				$\gamma_{M,C}$	$\gamma_{M,1}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$
H-Shape 600-60-5	013529	71	31,2	79,5	128	31,2	128	7,90	-	9,85	3,83	2,79
	013530	81	31,2	79,5	128	31,2	128	9,02	-	9,85	3,83	2,79
	013531	91	31,2	79,5	128	31,2	128	10,1	-	9,85	3,83	2,79
	013532	101	31,2	79,5	128	31,2	128	11,2	-	9,85	3,83	2,79
	013533	111	31,2	79,5	128	31,2	128	12,4	-	9,85	3,83	2,79
	013534	116	31,2	79,5	128	31,2	128	12,9	-	9,85	3,83	2,79
	013535	121	31,2	79,5	128	31,2	128	13,5	-	9,85	3,83	2,79
	013536	141	31,2	79,5	128	31,2	128	15,7	-	9,85	3,83	2,79
				$\gamma_{M,C}$	$\gamma_{M,1}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$
H-Shape 800-60-6	013537	91	31,2	62,9	-	31,2	146	10,1	-	8,58	3,22	2,53
	013538	101	31,2	62,9	-	31,2	146	11,2	-	8,58	3,22	2,53
	013539	111	31,2	62,9	-	31,2	146	12,4	-	8,58	3,22	2,53
	013540	116	31,2	62,9	-	31,2	146	12,9	-	8,58	3,22	2,53
	013541	121	31,2	62,9	-	31,2	146	13,5	-	8,58	3,22	2,53
	013542	141	31,2	62,9	-	31,2	146	15,7	-	8,58	3,22	2,53
				$\gamma_{M,C}$	$\gamma_{M,1}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$
H-Shape 800-60-5	013543	91	31,2	45,5	-	31,2	128	10,1	-	7,28	2,78	2,02
	013544	101	31,2	45,5	-	31,2	128	11,2	-	7,28	2,78	2,02
	013545	111	31,2	45,5	-	31,2	128	12,4	-	7,28	2,78	2,02
	013546	116	31,2	45,5	-	31,2	128	12,9	-	7,28	2,78	2,02
	013547	121	31,2	45,5	-	31,2	128	13,5	-	7,28	2,78	2,02
	013548	141	31,2	45,5	-	31,2	128	15,7	-	7,28	2,78	2,02
				$\gamma_{M,C}$	$\gamma_{M,1}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$
H-Shape 800-80-8	013549	91	34,9	176	247	34,9	247	10,1	-	22,1	7,96	5,91
	013550	101	34,9	176	247	34,9	247	11,2	-	22,1	7,96	5,91
	013551	111	34,9	176	247	34,9	247	12,4	-	22,1	7,96	5,91
	013552	116	34,9	176	247	34,9	247	12,9	-	22,1	7,96	5,91
	008933	121	34,9	176	247	34,9	247	13,5	-	22,1	7,96	5,91
	008934	141	34,9	176	247	34,9	247	15,7	-	22,1	7,96	5,91
	008935	161	34,9	176	247	34,9	247	17,9	-	22,1	7,96	5,91
				$\gamma_{M,C}$	$\gamma_{M,1}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$
H-Shape 1000-80-8	001129	115	34,9	107	-	34,9	247	12,8	-	17,7	6,32	4,77
			$\gamma_{M,C}$	$\gamma_{M,1}$	-	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$	$\gamma_{M,0}$

Continuation of table B.1 Characteristic load-carrying capacities for post bases $F_{i,Rk}$ [kN]

Post base			F_1 (Compression)			F_1 (Tension)		F_2/F_3			F_4/F_5	
Type	Article No.	Size [mm]	Timber	Steel		Timber	Steel	Timber	Steel		Timber	Steel
H-Shape 600-60-5 V2A	001152	91	31,2	76,9	-	31,2	132	10,1	-	9,28	3,55	2,68
			$\gamma_{M,C}$	$\gamma_{M,1}$	-	$\gamma_{M,C}$	$\gamma_{M,2}$	$\gamma_{M,T}$	-	$\gamma_{M,1}$	$\gamma_{M,T}$	$\gamma_{M,0}$
L-Shape	013553	75	48,8	29,6	-	0,95	3,56	-	-	-	-	-
			$\gamma_{M,T}$	$\gamma_{M,0}$	-	$\gamma_{M,C}$	$\gamma_{M,0}$	-	-	-	-	-
U-Shape h = 200 mm	013554	71	60,7	46,9	45,7	8,91	5,75	5,94	1,33	-	5,32	2,56
	013555	81	67,6	46,9	45,7	8,91	4,69	5,94	1,09	-	5,32	2,56
	013556	91	74,4	46,9	45,7	8,91	3,96	5,94	1,07	-	5,32	2,56
	013557	101	81,2	46,9	45,7	8,91	3,43	5,94	1,07	-	5,32	2,56
	013558	111	88,0	46,9	-	8,91	3,02	5,94	1,07	-	5,32	2,56
	013559	116	91,5	46,9	-	8,91	2,85	5,94	1,07	-	5,32	2,56
	013560	121	94,9	46,9	45,7	8,91	2,70	5,94	1,07	-	5,32	2,56
	013561	141	108	46,9	-	8,91	2,23	5,94	1,07	-	5,32	2,56
				$\gamma_{M,T}$	$\gamma_{M,0}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,0}$	$\gamma_{M,C}$	$\gamma_{M,0}$	-	$\gamma_{M,T}$
U-Shape h = 250 mm	001144	71	63,5	56,6	65,3	8,91	7,37	5,94	1,51	-	5,34	5,09
	001145	81	70,3	56,6	65,3	8,91	5,90	5,94	1,21	-	5,34	5,09
	001146	91	77,1	56,6	65,3	8,91	4,92	5,94	1,07	-	5,34	5,09
	001147	101	84,0	56,6	65,3	8,91	4,22	5,94	1,07	-	5,34	5,09
	002504	121	97,6	56,6	65,3	8,91	3,28	5,94	1,07	-	5,34	5,09
	001148	141	111	56,6	65,3	8,91	2,68	5,94	1,07	-	5,34	5,09
				$\gamma_{M,T}$	$\gamma_{M,0}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,0}$	$\gamma_{M,C}$	$\gamma_{M,0}$	-	$\gamma_{M,T}$
U-Shape h = 400 mm	001139	71	63,5	56,6	65,3	8,91	7,37	5,94	1,51	-	5,30	2,33
	001140	81	70,3	56,6	65,3	8,91	5,90	5,94	1,21	-	5,30	2,33
	002527	91	77,1	56,6	65,3	8,91	4,92	5,94	1,07	-	5,30	2,33
	002528	101	84,0	56,6	65,3	8,91	4,22	5,94	1,07	-	5,30	2,33
	001141	121	97,6	56,6	65,3	8,91	3,28	5,94	1,07	-	5,30	2,33
	001142	141	111	56,6	65,3	8,91	2,68	5,94	1,07	-	5,30	2,33
				$\gamma_{M,T}$	$\gamma_{M,0}$	$\gamma_{M,2}$	$\gamma_{M,C}$	$\gamma_{M,0}$	$\gamma_{M,C}$	$\gamma_{M,0}$	-	$\gamma_{M,T}$
post base to bolt down	001171	71	23,8	49,7	-	12,7	8,41	10,7	1,27	-	7,54	1,37
	001172	81	23,8	49,7	-	12,7	9,55	10,7	1,27	-	7,54	1,37
	001173	91	23,8	49,7	-	12,7	11,0	10,7	1,27	-	7,54	1,37
	001174	101	23,8	49,7	-	12,7	13,1	10,7	1,27	-	7,54	1,37
	013562	111	23,8	49,7	-	12,7	16,1	10,7	1,30	-	7,54	1,37
	013563	116	23,8	49,7	-	12,7	18,2	10,7	1,47	-	7,54	1,37
	001176	121	23,8	49,7	-	12,7	20,5	10,7	1,69	-	7,54	1,37
	013564	141	23,8	49,7	-	12,7	43,7	10,7	4,13	-	7,54	1,37
				$\gamma_{M,C}$	$\gamma_{M,1}$	-	$\gamma_{M,C}$	$\gamma_{M,0}$	$\gamma_{M,C}$	$\gamma_{M,0}$	-	$\gamma_{M,T}$

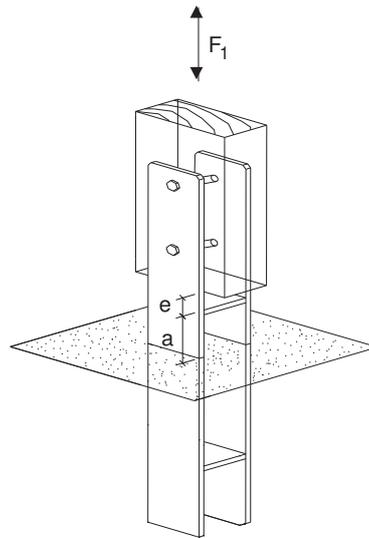
$\gamma_{M,T}$ = partial factor for solid timber according to EN 1995-1-1 and national annex

$\gamma_{M,C}$ = partial factor for connections according to EN 1995-1-1 and national annex

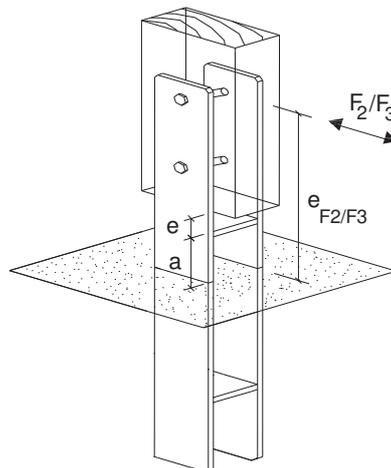
$\gamma_{M,0}$; $\gamma_{M,1}$; $\gamma_{M,2}$ = partial factor according to EN 1993-1-1 and national annex

Definitions of forces, their directions and eccentricity

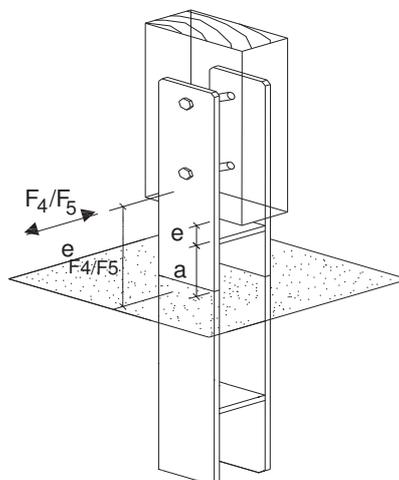
- Force F_1 : tensile or compression load



- Force F_2 / F_3 : horizontal load parallel to the side plates of the post base and perpendicular to the fasteners



- Force F_4 / F_5 : horizontal load perpendicular to the side plates of the post base and parallel to the fasteners



Acting forces

- F_1 axial force (tension or compression) acting along the central axis of the joint
- F_2 and F_3 horizontal force parallel to the side plates of the post base acting with the lever arm e_{F_2/F_3} above the foundation
- F_4 and F_5 horizontal force perpendicular to the side plates of the post base acting with the lever arm e_{F_4/F_5} above the foundation

Combined forces

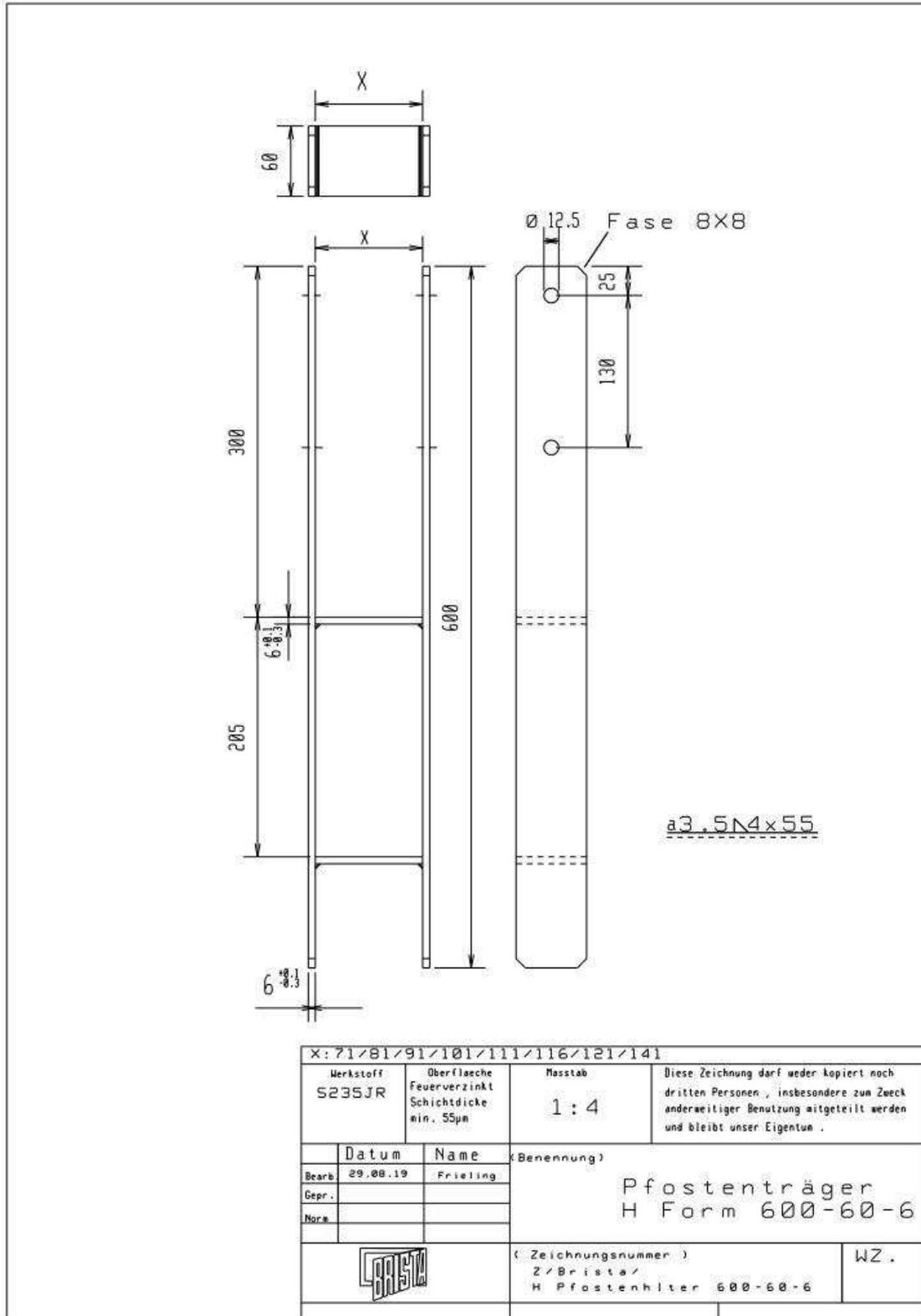
If the forces F_1 and F_2/F_3 or F_4/F_5 act at the same time, the following inequality shall be fulfilled:

$$\sum \frac{F_{i,Ed}}{F_{i,Rd}} \leq 1$$

The forces F_2 and F_3 or F_4 and F_5 are forces with opposite direction. Therefore, only one force F_2 or F_3 , and F_4 or F_5 , respectively, is able to act simultaneously with F_1 .

B.1 H-Shape 600-60-6

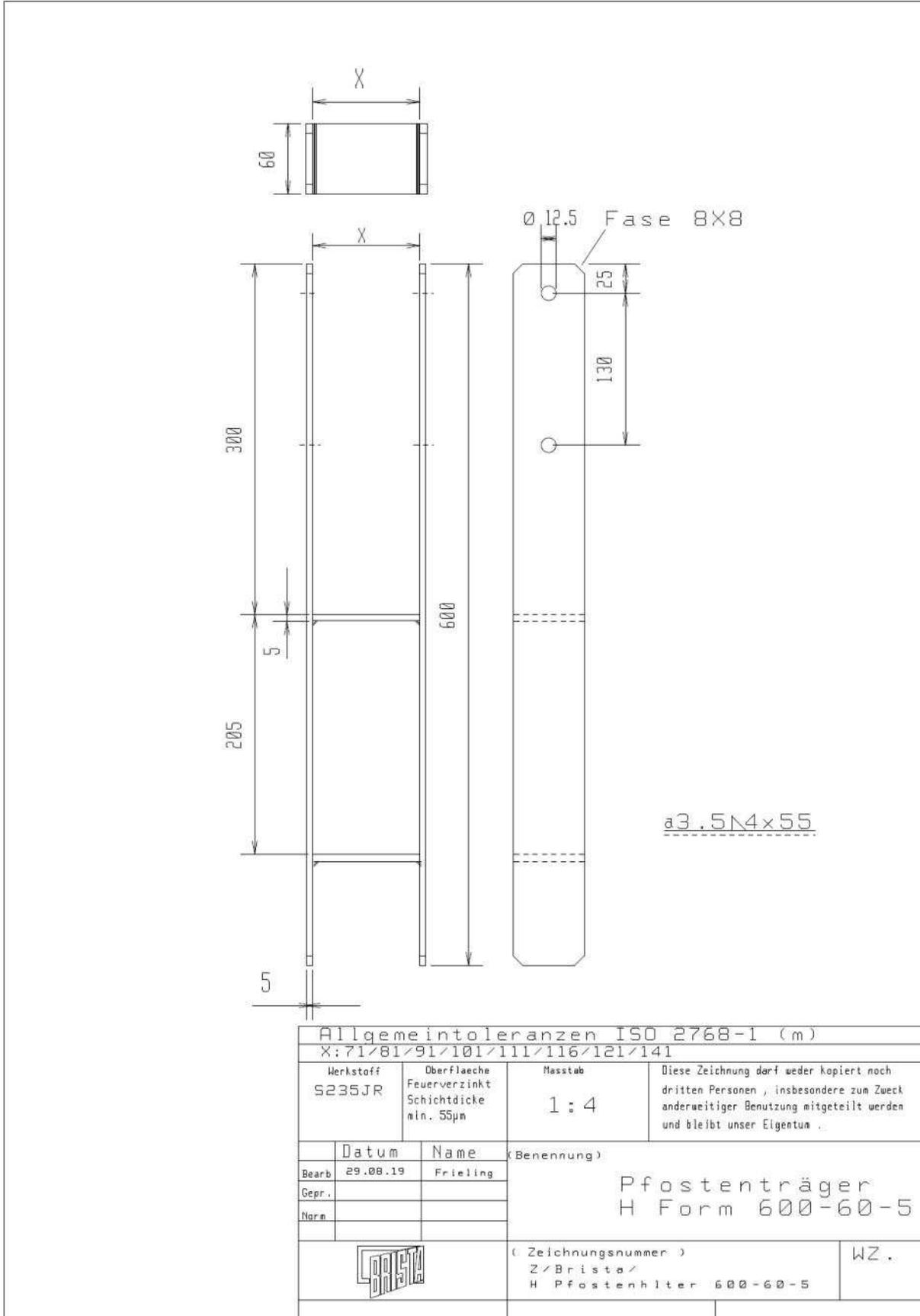
Art.-Nr. 013521, 013522, 013523, 013524, 013525, 013526, 013527, 013528



X: 71/81/91/101/111/116/121/141			
Werkstoff S235JR	Oberfläche Feuerverzinkt Schichtdicke min. 55µm	Maßstab 1:4	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum.
	Datum	Name	(Benennung) Pfostenträger H Form 600-60-6
Bearb.	29.08.19	Frieling	
Gepr.			
Nach			
		(Zeichnungsnummer) Z/Brista/ H Pfostenhalter 600-60-6	WZ.

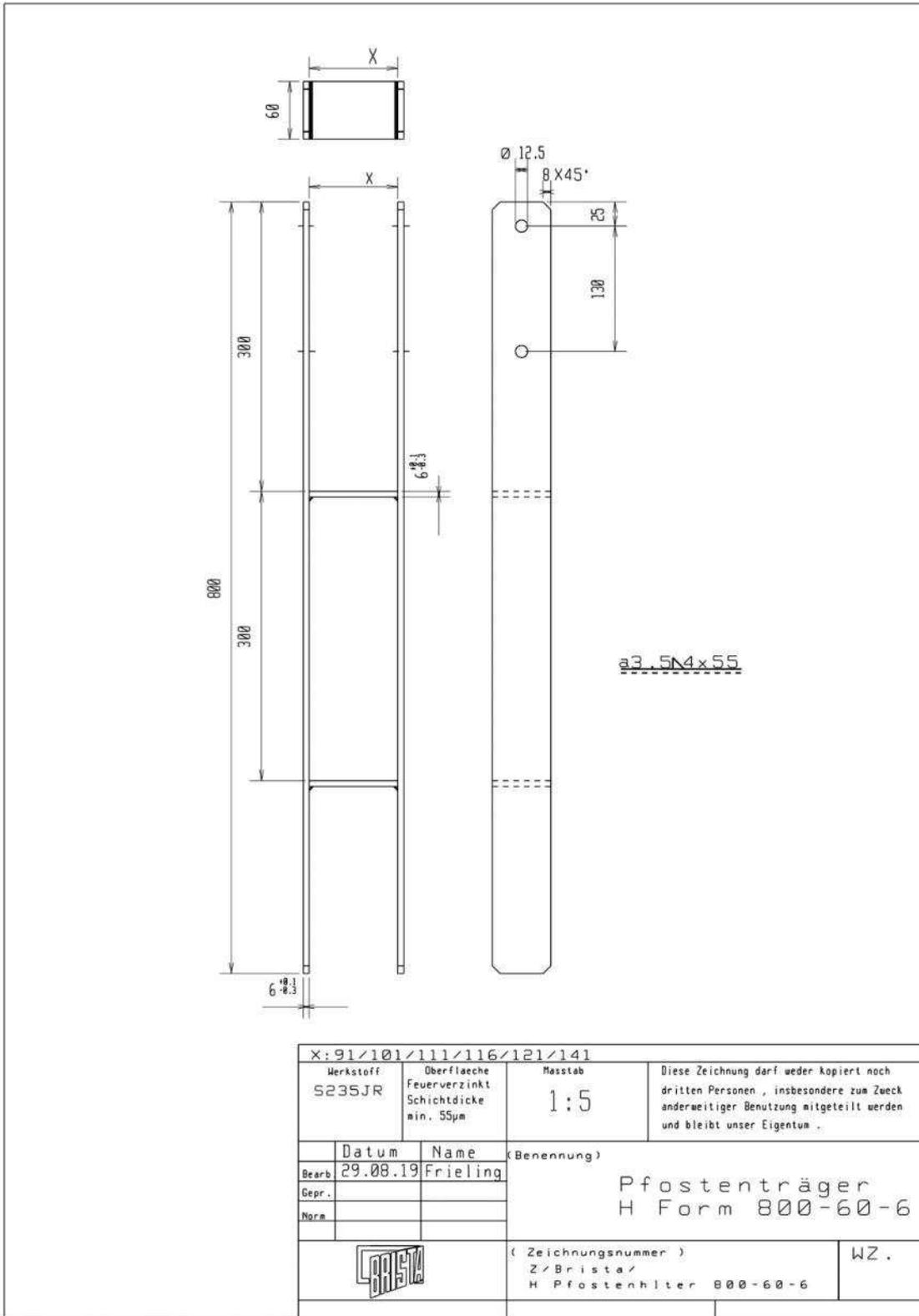
B.2 H-Shape 600-60-5

Art.-Nr. 013529, 013530, 013531, 013532, 013533, 013534, 013535, 013536



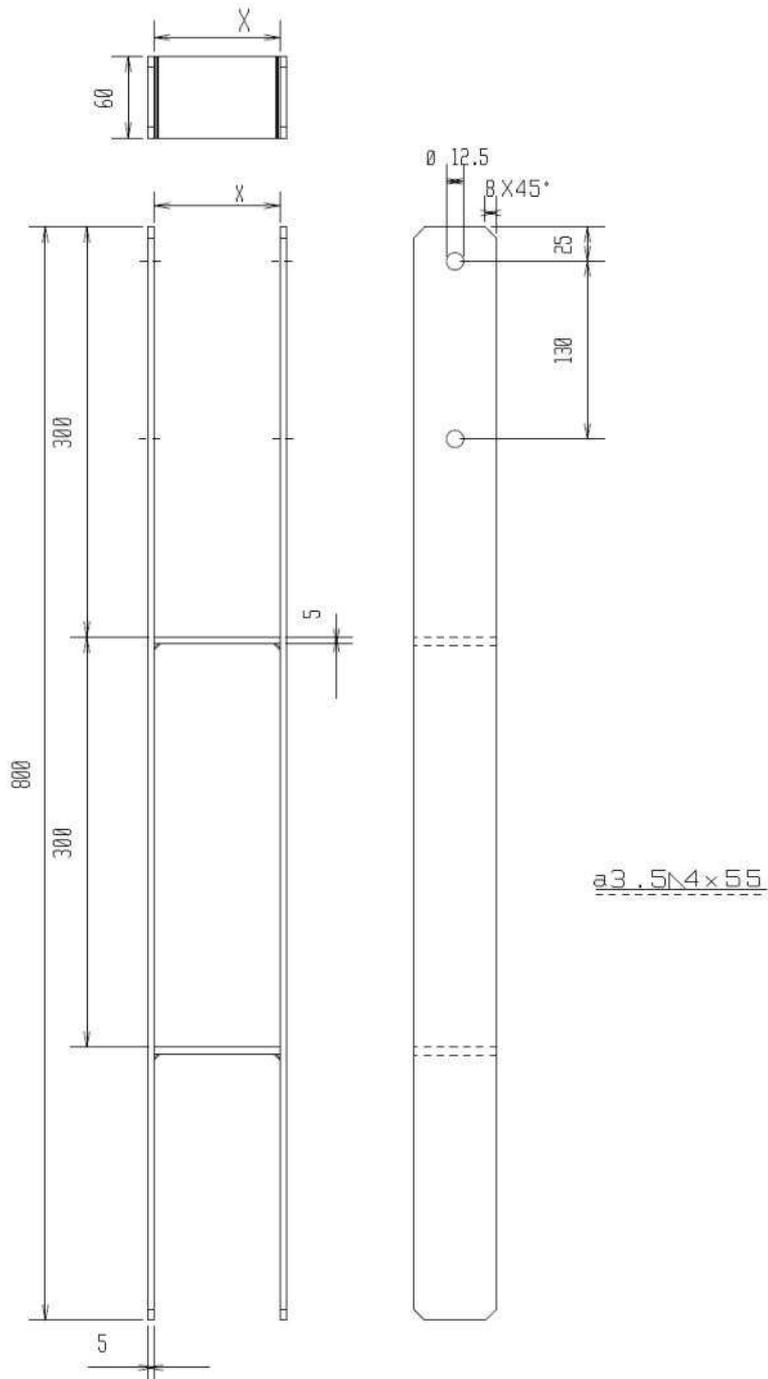
B.3 H-Shape 800-60-6

Art.-Nr. 013537, 013538, 013539, 013540, 013541, 013542



B.4 H-Shape 800-60-5

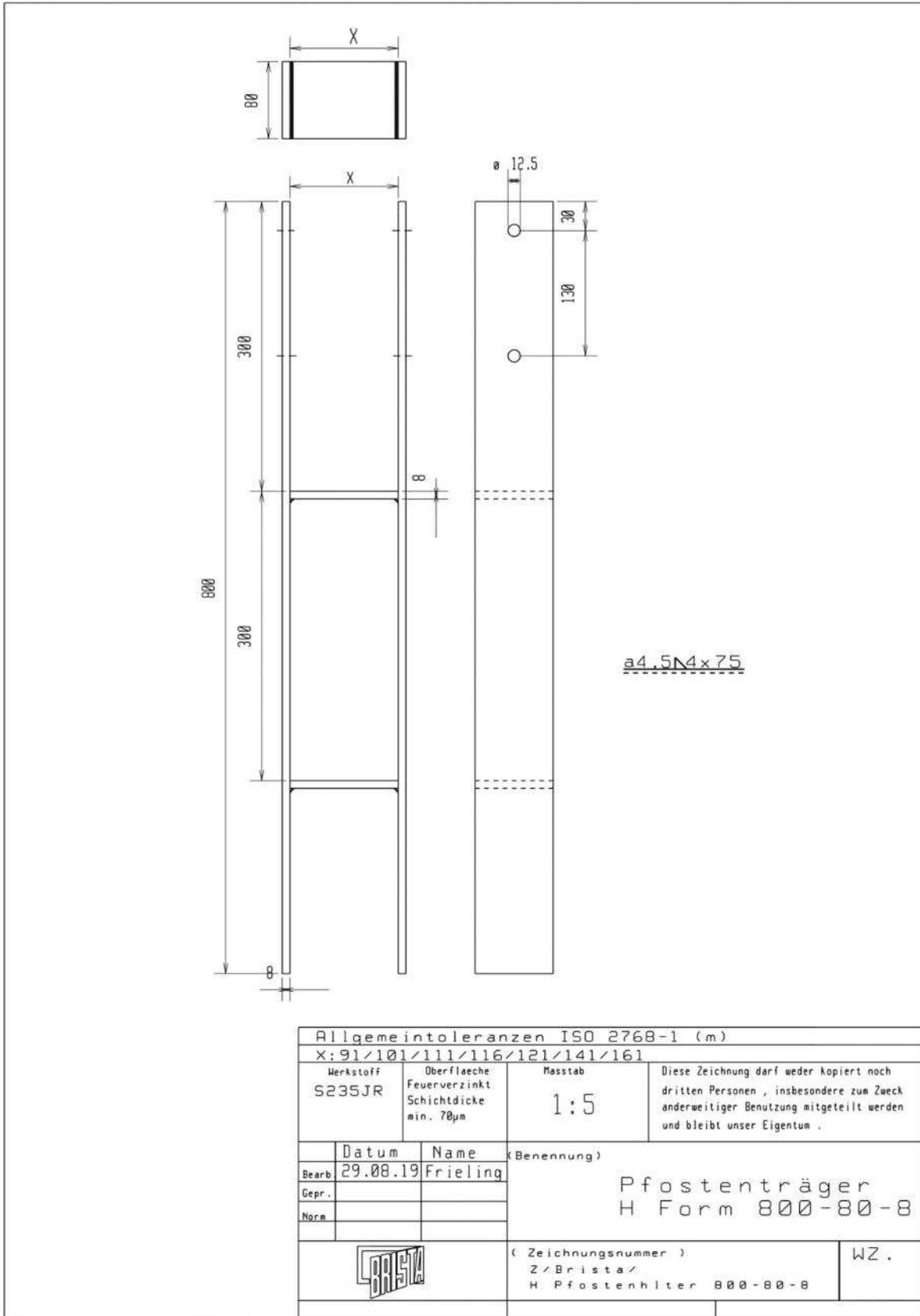
Art.-Nr. 013543, 013544, 013545, 013546, 013547, 013548



Allgemeintoleranzen ISO 2768-1 (m)			
X: 91/101/111/116/121/141			
Werkstoff	Oberfläche	Maßstab	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum.
S235JR	Feuerverzinkt Schichtdicke min. 55µm	1:5	
	Datum	Name	(Benennung)
Bearb.	29.08.19	Frieling	
Gepr.			
Norm			
			(Zeichnungsnummer)
			Z/Brista/ H Pfostenhler 800-60-5
			WZ.

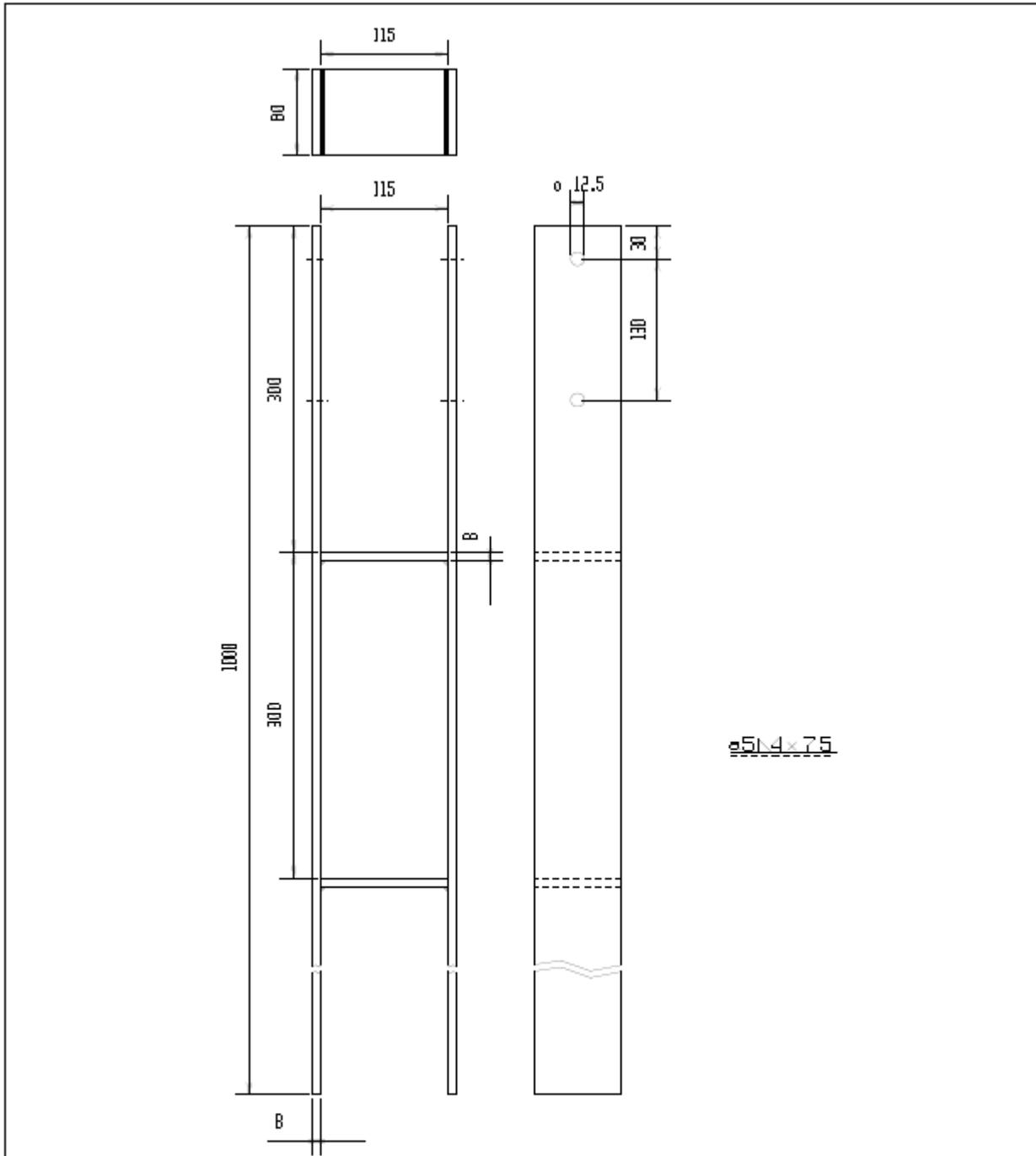
B.5 H-Shape 800-80-8

Art.-Nr. 013549, 013550, 013551, 013552, 008933, 008934, 008935



B.6 H-Shape 1000-80-8

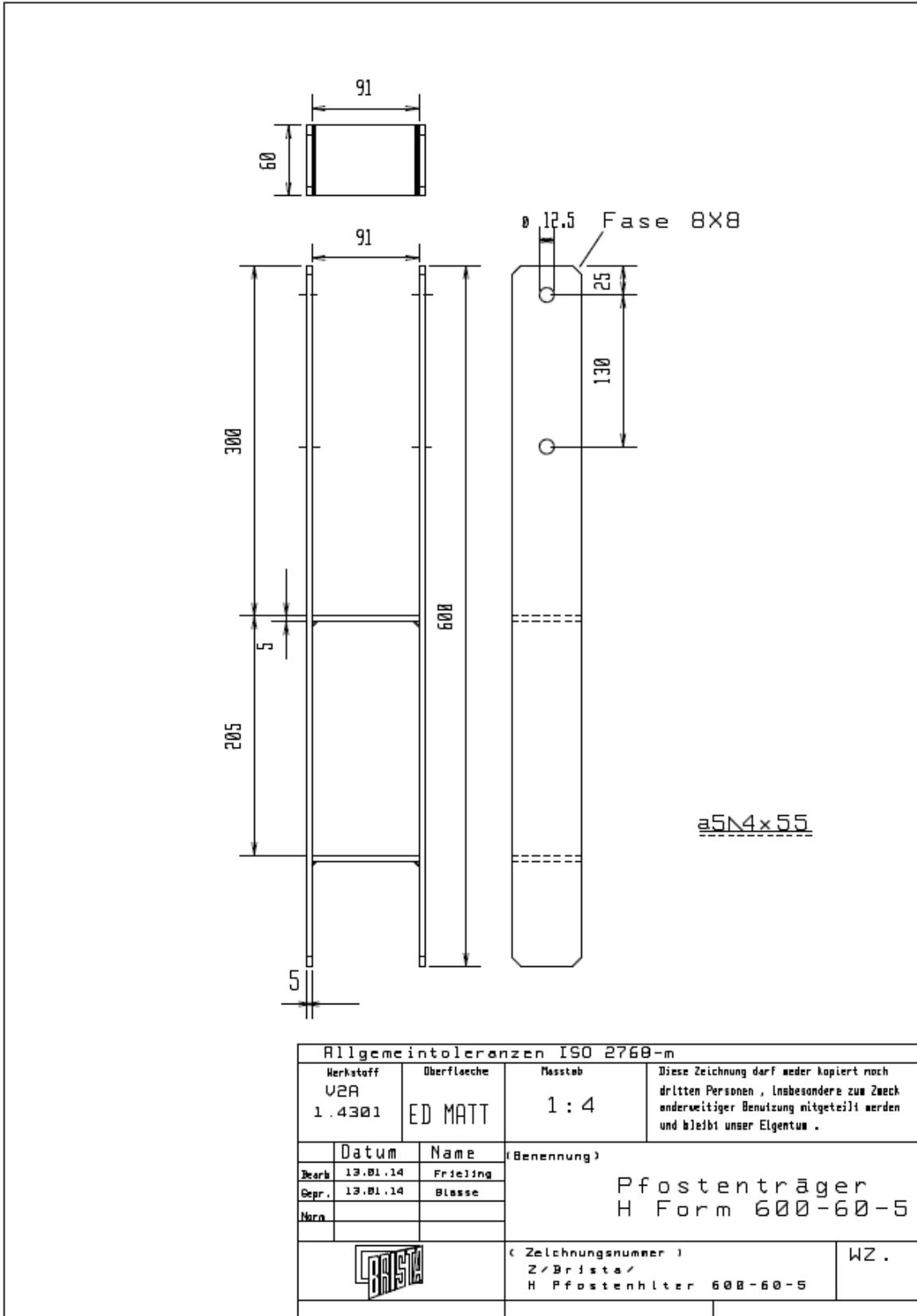
Art.-Nr. 001129



Allgemeintoleranzen ISO 2768-m			
Material S235JR	Oberfläche Feuerverzinkt Schichtdicke min. 70µm nach DIN EN ISO 1461	Maßstab	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum.
	Datum	Name	Benennung: Pfosträger H Form 1000-80-8
Bearb.	13.01.14	Frieling	
Gepr.	13.01.14	Blasse	
Herz.			
		Zeichnungsnummer: H Pfosträger 1000-80-8	
		HZ.	

B.7 H-Shape 600-60-5 V2A

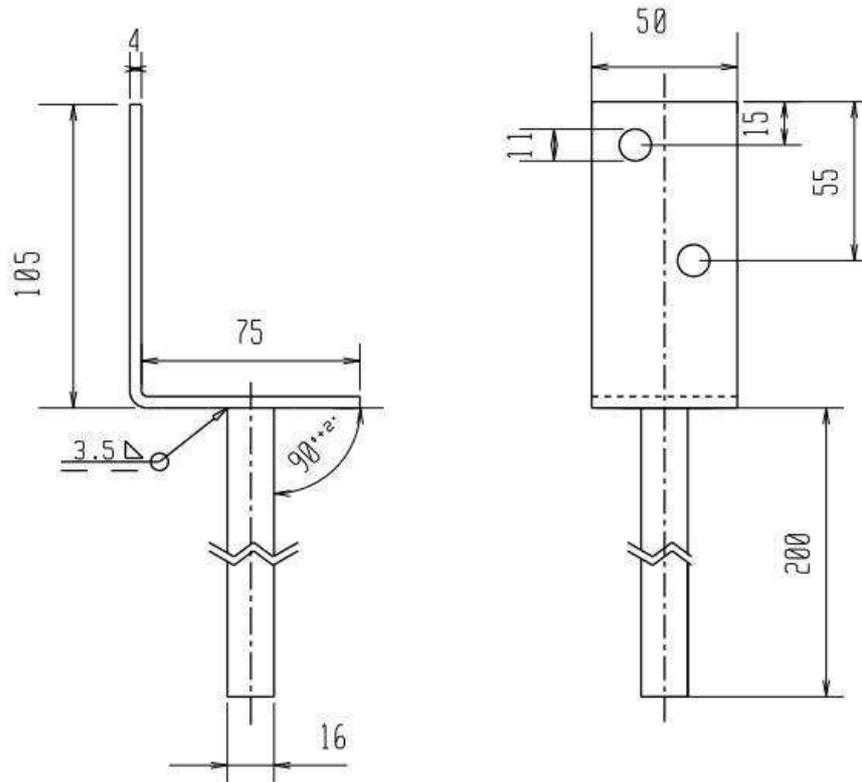
Art.-Nr. 001152



Allgemeintoleranzen ISO 2768-m			
Werkstoff V2A 1.4301	Oberfläche ED MATT	Masstab 1 : 4	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum.
	Datum 13.01.14	Name Frießing	(Benennung) Pfostenträger H Form 600-60-5
Bearb. 13.01.14		Gepr. 13.01.14	
Name Blasse			
		(Zeichnungsnummer) Z / Brista / H Pfostenhler 600-60-5	WZ.

B.8 L-Shape

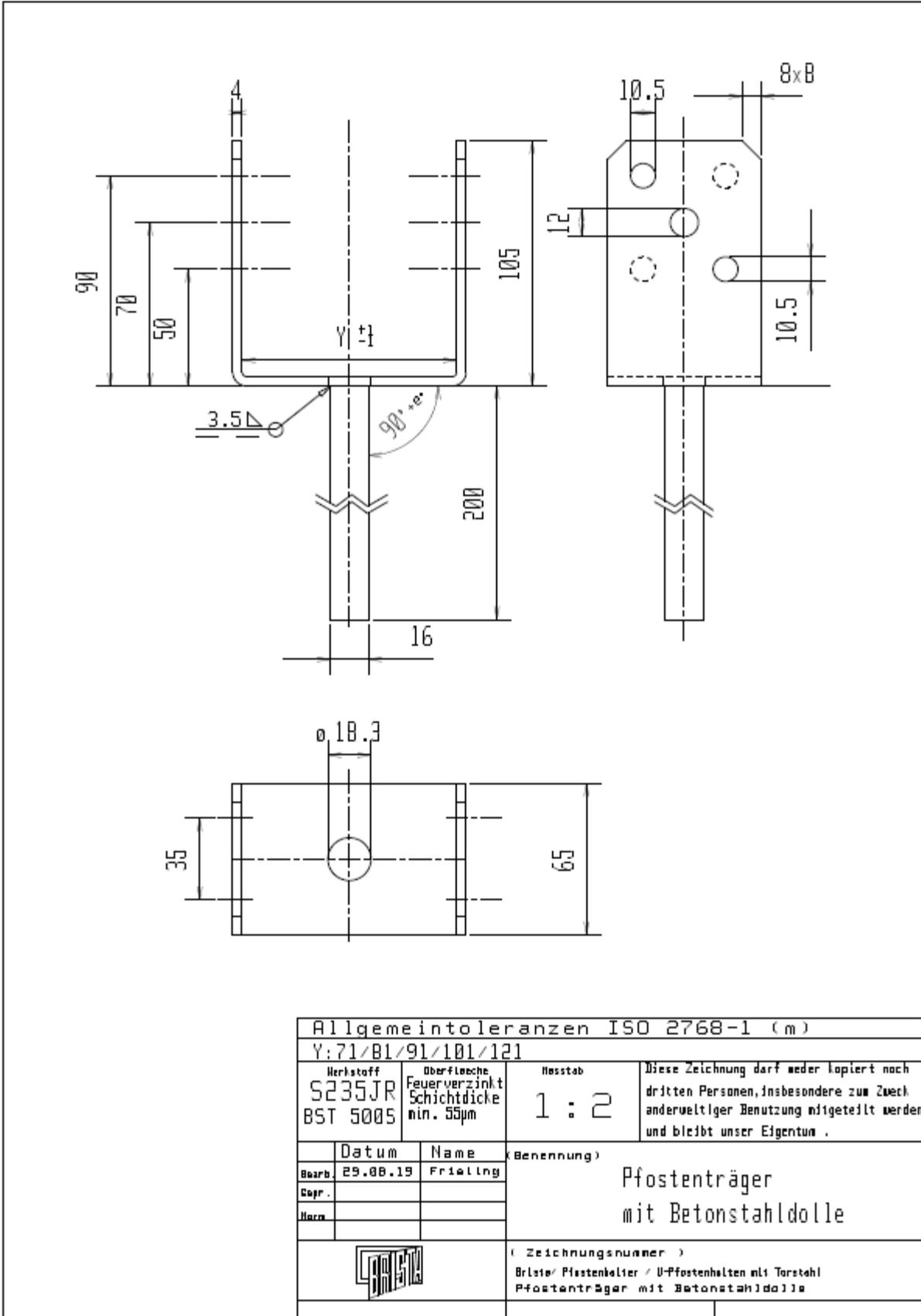
Art.-Nr. 013553



Allgemeintoleranzen ISO 2768-1 (m)			
Werkstoff S235JR BST 500S	Oberfläche Feuerverzinkt Schichtdicke min. 55µm	Maßstab 1 : 2	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum .
	Datum 29.08.19	Name Frieling	(Benennung) L-Pfostenhalter 75
	Gepr.		
	Norm		
		(Zeichnungsnummer) Brista/ Pfostenhalter / L-Pfostenhalter mit Torstahl L-75	

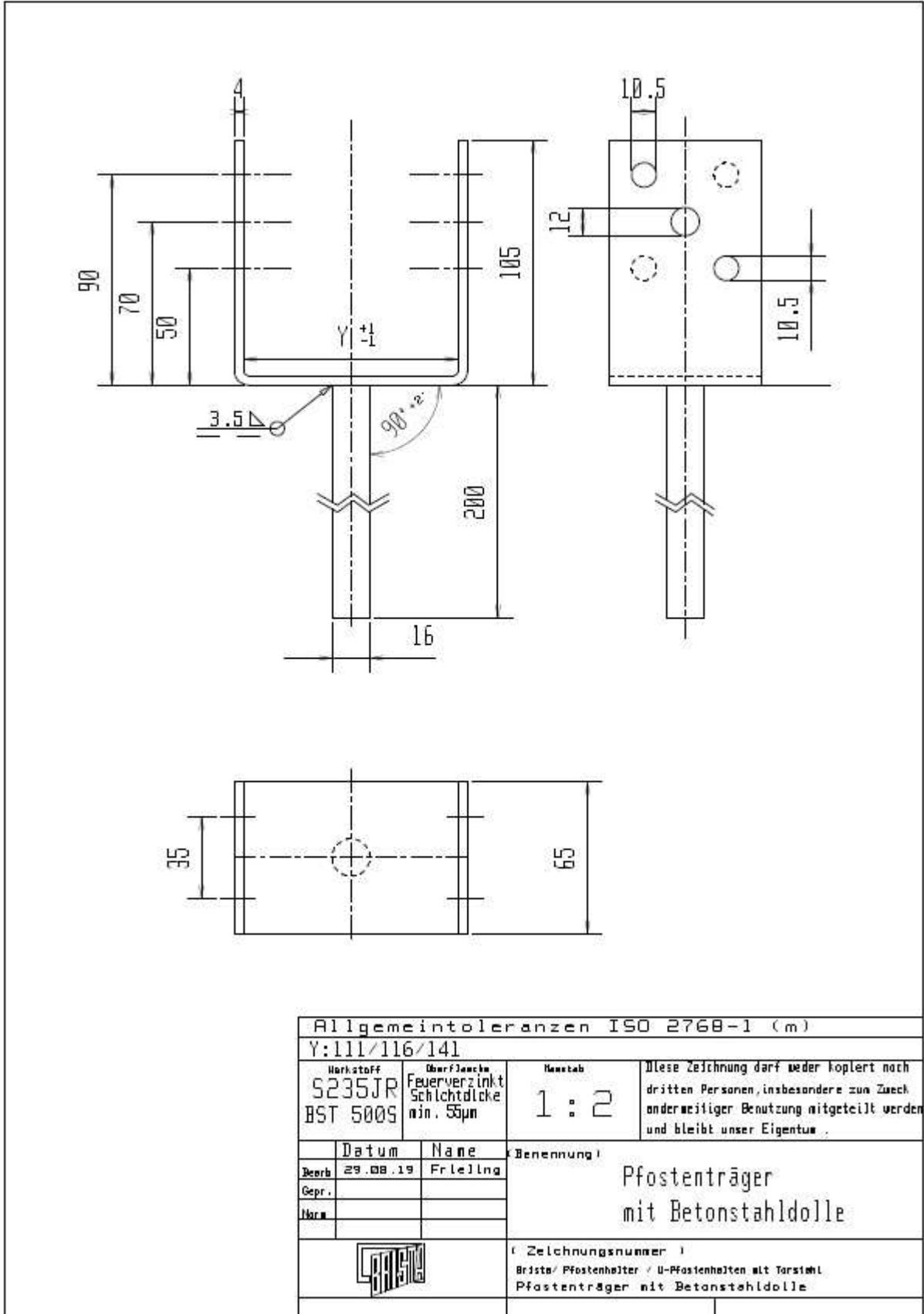
B.9 U-Shape h = 200 mm

Art.-Nr. 013554, 013555, 013556, 013557, 013560



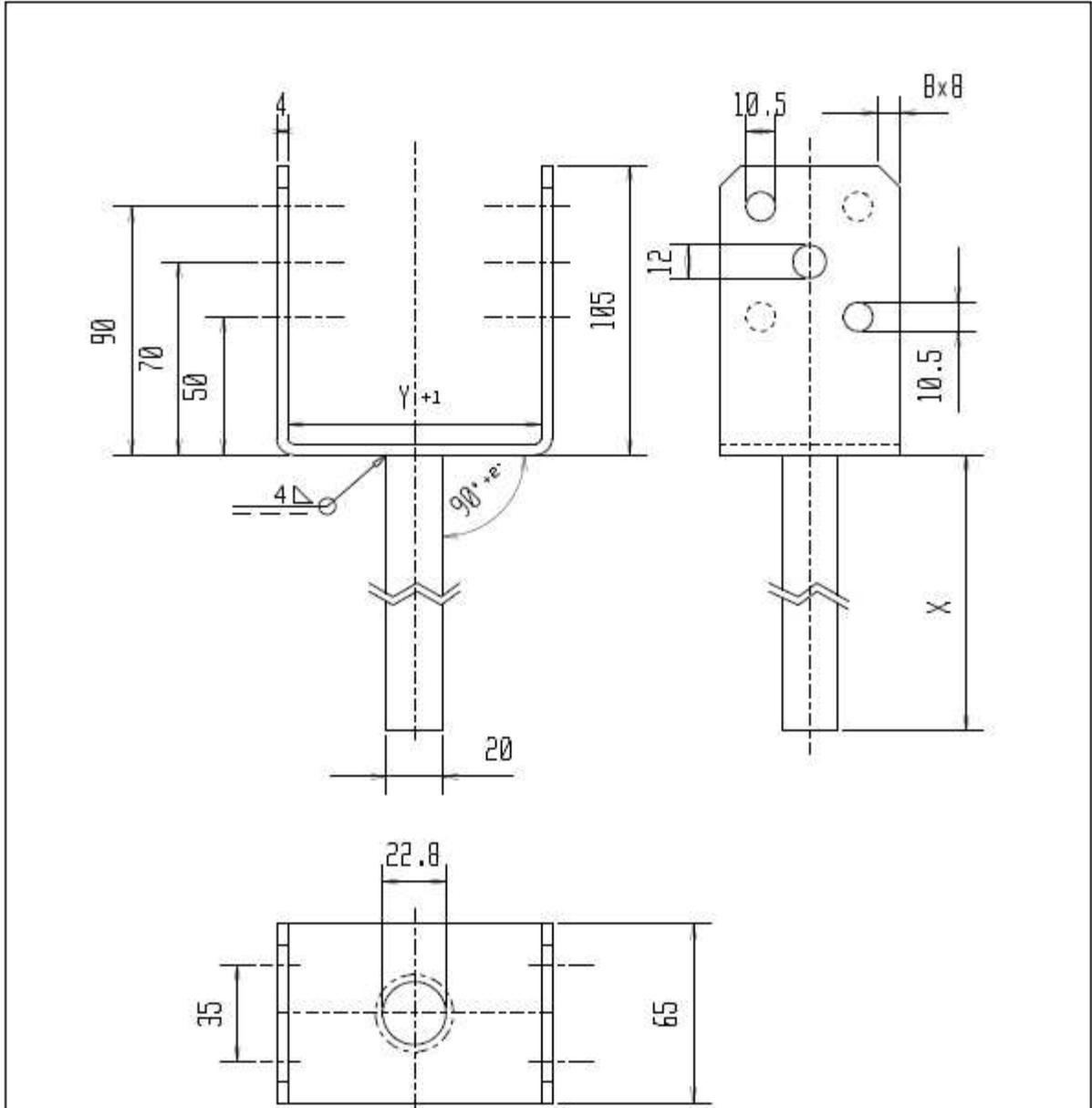
B.10 U-Shape h = 200 mm

Art.-Nr. 013558, 013559, 013561



B.11 U-Shape h = 250 mm, h=400 mm

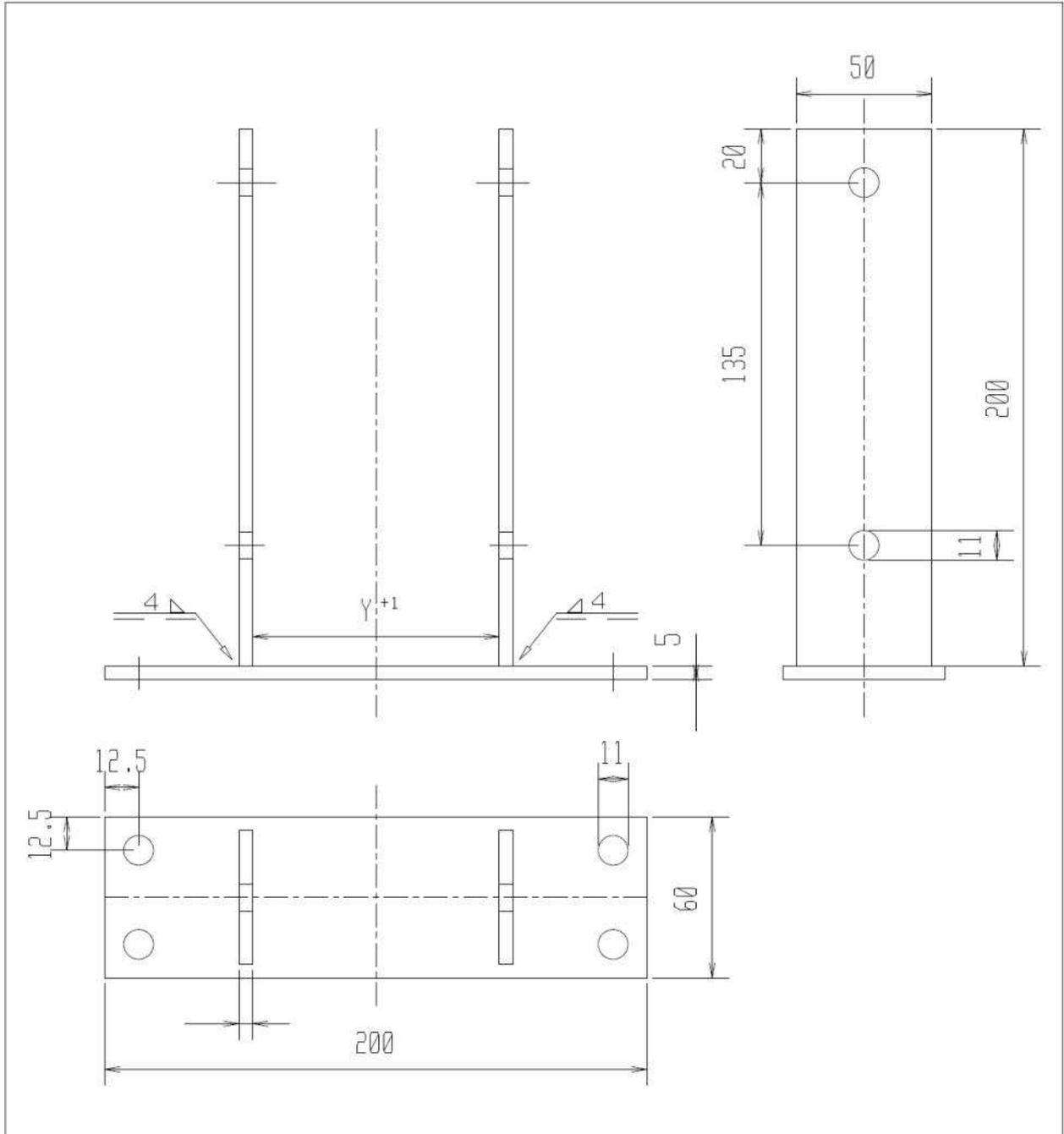
Art.-Nr. 001144, 001145, 001146, 001147, 002504, 001148, 001139, 001140, 002527, 0002528, 001141, 001142



X:250/400		Y:71/81/91/101/121/141	
Allgemeintoleranzen ISO 2768-m			
Werkstoff S235JR BST 5005	Oberfläche Feuerverzinkt Schichtdicke min. 55µm	Maßstab 1 : 2	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum.
	Datum	Name	(Benennung)
Zeichn.	13.01.14	Friedling	Pfostenträger mit Betonstahldalle
Gepr.	13.01.14	Blasser	
Nachr.			
			(Zeichnungsnummer)
			Bristo/ Pfostenhalter / U-Pfostenhalter mit Torstahl Pfostenträger mit Betonstahldalle

B.12 post base to bolt down

Art.-Nr. 001171, 001172, 001173, 001174, 013562, 013563, 001176, 013564



Allgemeintoleranzen ISO 2768-1 (m)			
Y=71/81/91/101/111/116/121/141			
Werkstoff	Oberfläche Feuerverzinkt Schichtdicke min. 55µm	Maßstab	Diese Zeichnung darf weder kopiert noch dritten Personen, insbesondere zum Zweck anderweitiger Benutzung mitgeteilt werden und bleibt unser Eigentum .
S 235 JR		1 : 2	
Datum	Name	<h2 style="margin: 0;">Pfostenträger z.Aufdübeln</h2>	
Bearb. 29.08.19	Frieling		
Gepr.			
Norm			
		(Zeichnungsnummer) Brista/ Pfostenhalter / Pfosten-tr-z.Aufd/ Pfostenhalter	